

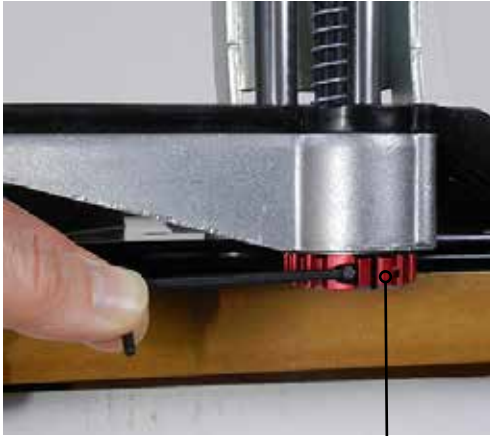


# Installing Bullet Sizing Kit on Automatic Processing Press (APP) press

①

Install Spline Drive bushing into base casting.

Loosen the hex screw on the spline drive bushing.



Spline drive bushing

②

Remove the lock-ring from your sizing die, and install die counter-clockwise into spline drive bushing.



③

Die should be flush, to slightly below flush of the slide rail.



④

Lightly tighten hex clamp screw to retain position.



⑤

Install the appropriate sized punch into the shell holder adapter.

Install shell holder adapter into the upper App casting.



⑥

Push lubricated or coated bullets nose first through die. Sized bullets will exit the bottom of the die.

**Note: Use 5 gal. bucket or your own catch container to collect the sized bullets.**

