

APP BULGE BUSTER KIT

Do not use the Bulge Buster Kit to reload for the 40 S&W Glock or similar guns with chambers that do not fully support the cartridge due to the intrusion of the feed ramp.

1 Remove crimp sleeve



and adjusting screw from carbide

factory crimp die.

Please note: if you have case slider installed, insure the jaws are backed out (maximum jaw opening).

Select
 appropriate
 intake funnel
 and insert
 into Bulge
 Buster intake
 funnel holder.

CARBIDE FACTORY CRIMP	CARTRIDGE	INTAKE FUNNEL	
90867	380 ACP	380	
90862	10mm, 40 S&W	10/40	
90416	41 AE, 41 MAG	45	
90864	45 ACP, 45 GAP, 45 WIN MAG	45	

Intake funnel

Roll mark in first

Bulge Buster intake
funnel holder



Continued...



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Assemble the Bulge Buster and Carbide Factory Crimp Die.



Tighten with a 1/3 of a turn clockwise.



Install bulge buster assembly and tighten a $\frac{1}{3}$ of a turn clockwise.



Insert cases into feed tube (case mouth down first) with case inserter assembly underneath.



Push case through. BUSTED! Bulge busted cases conveniently collect in catch container or use your empty powder container for even more capacity.



WARNING: This product may contain steel alloyed with trace amounts of lead and other elements which are known to the State of California to cause reproductive harm and cancer. For more information, go to www.P65Warnings.ca.gov. To prevent exposure, do not alter the product by welding, grinding, etc.