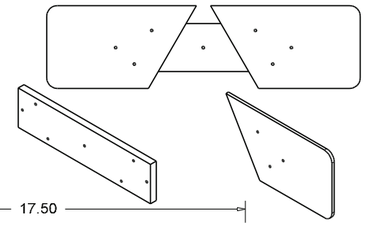
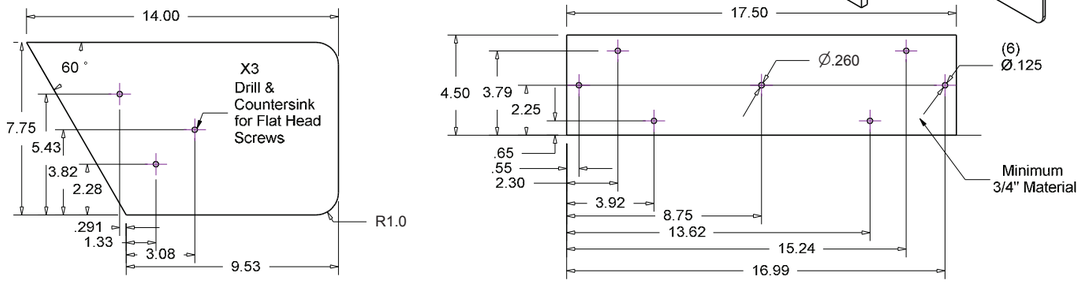
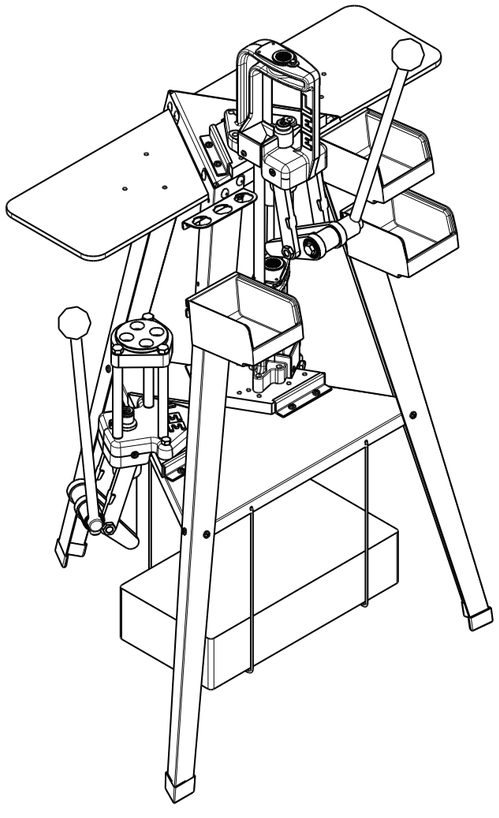
Additional Workspace

Think you need more space? Here are plans for a nice extended top that can be made from scrap laminate flooring or plywood.
A square hole is strategically placed on the top plate that will allow quick-change sturdy installation with a single 1/4" bolt.





Dimensioned full size drawings of all Lee press mountings are available at: leeprecision.com/instructions.html



LS2046

LEE
Reloading Stand

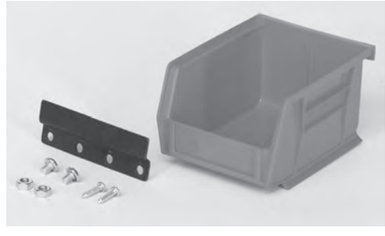
90688

4” x 8” x 16” concrete min. block not included, but necessary for safe, stable operation. Stand is sized to accept up to 10” x 8” x 16” block. Obtain one at any building supply or home center.

Accessories sold separately:

Steel Base Block
Order additional to mount all your Lee presses. Fasteners for mounting press are included. **# 90267**

Die Storage Rack
Accepts all 7/8”-14 dies with or without quick change bushings. Includes mounting hardware. **# 90680**



Bin and Bracket
Accessory bin and bracket. Includes mounting hardware. **# 90687**

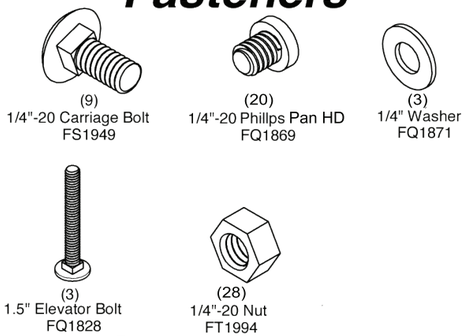
LEE PRECISION. INC.
LEE PRECISION, INC.
4275 HWY U, HARTFORD WI 53027
www.leeprecision.com

Lee Reloading Stand Assembly Instructions

1. **Concrete Block Must Be In Place Before Mounting Press on Stand:**
   The concrete block provides necessary ballast, lowering the center of gravity allowing safe stable operation. **Minimum concrete block dimensions:** 4” x 8” x 16”-(H x W x L)

2. **Basic hand tools are required for assembly, they are as follows:**
   - 7/16” open end wrench
   - #2 Phillips screw driver

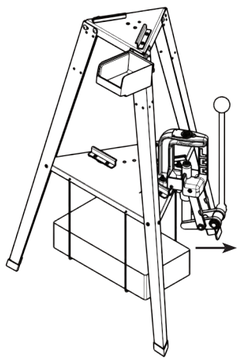
Fasteners



Components

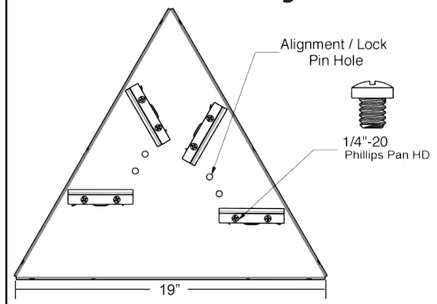
Quantity	Part #	Description
1	LS3953	TOP PLATE
1	LS3954	INTERMEDIATE PLATE
3	LS2962	LEGS
3	LS1907	RUBBER FOOT
1	LS1956	BENCH BLOCK
2	LS2961	BLOCK HANGER
6	LS1843	Z-BRACKET
1	90267	STEEL BASE BLOCK

Reloading Press Removal From Storage Shelf



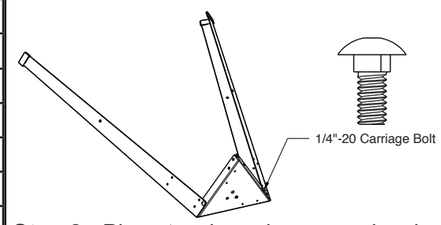
To remove press, grab press below level of intermediate plate and pull straight out. The intermediate plate is intended only for press storage, it is not designed to be used as a platform for reloading operations.

Assembly Instructions

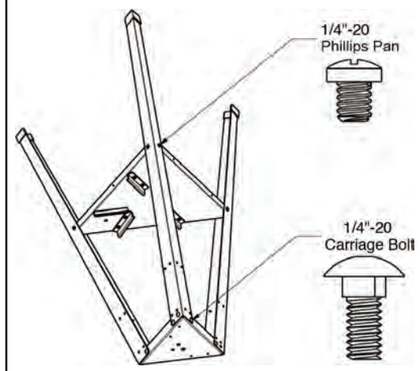


Step 1: Fasten steel Z-brackets to intermediate plate using provided ¼”-20 Phillips Pan HD.

Install and tighten ¼"-20 nuts.



Step 2: Place two legs down on a level surface and attach legs to top plate using supplied ¼"-20 carriage bolts and ¼"-20 nuts. Finger tighten ¼"-20 nuts on carriage bolts.

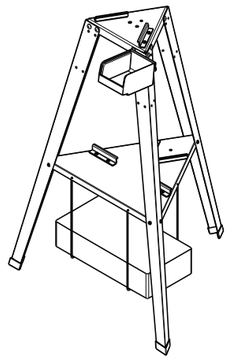


Step 3: Attach intermediate plate to legs using provided ¼"-20 Phillips Pan HD and ¼"-20 nuts. Install third leg using remaining ¼"-20 carriage bolts.

Securely tighten all nuts and bolts.

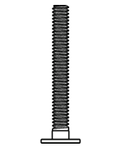
continued

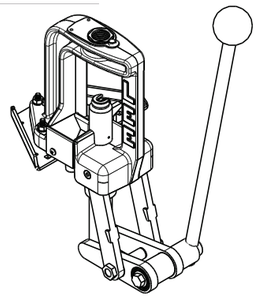
Assembly Instructions continued



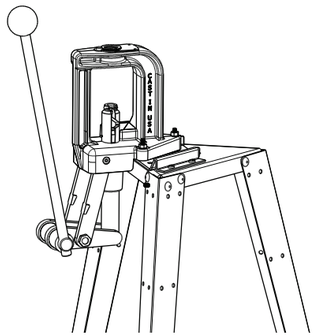
Step 4: Attach concrete block hangers to intermediate plate as shown. Install concrete block. Fasten steel Z-Brackets to top-plate using provided ¼"-20 Phillips Pan HD. Attach bin bracket and bin on desired leg, using the provided ¼"-20 Phillips Pan HD and ¼"-20 nuts.

Do not use the reloading stand without the concrete block installed!





Step 5: Secure Lee press to steel base block using three 1.5" elevator bolts, ¼"-20 washers and ¼"-20 nuts. If you need to mount another manufacturer’s press, see instructions **(RIGHT)** on mounting to your own wood block.



Step 6: Slide your press into the Z-brackets and tighten the four Z-bracket screws. To remove press, loosen Z-bracket screws a turn, and slide from the brackets.

Before each use, check that the hardware is secure. Do not use the Reloading Stand without a concrete block installed.

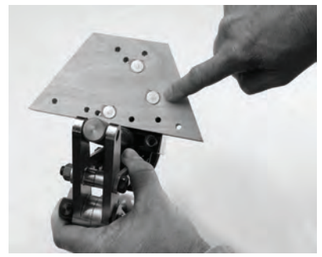
Mount other brands of presses or accessories

Use 3/4” (.690” to .750”) plywood and the drill template on our website to cut and drill your block:

leeprecision.com/cgi-data/instruct/TMPMASTER.pdf

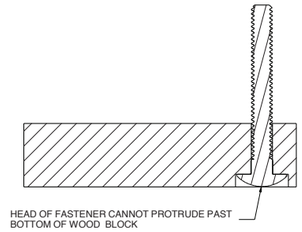
Step 1: Secure wood block into Z-brackets on the top plate. Using a ¼” or larger drill bit, drill both alignment/ lock holes.

Step 2: Use press frame as drill template, and mark holes. Loosen Z-bracket screws, and remove wood block. Drill mounting holes.



Step 3: Insert qty. 3, 2” long, ¼”-20 elevator bolts (sold at any hardware store or McMaster-Carr®). into wood block, and tighten bolts until flush with wood block.

NOTE: A more readily available 2” long ¼”-20 carriage bolt can also be used, the bottom of the wood block will need to be counterbored using an appropriately sized drill bit or Forstner bit (see diagram)



Note: **Insert a 1/4” bolt or screwdriver shank into the lock/alignment hole. This ensures the wood block is properly aligned and will not slide out during your reloading session.**