

90670



**LEE**

**DELUXE  
POWER QUICK TRIM**



**WARNING:** Steel parts in this product may be alloyed with trace amounts of lead and other elements which are known to the State of California to cause reproductive harm and cancer. For more information, go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov). To prevent exposure, do not alter the product by welding, grinding, etc.

**LEE PRECISION, INC.**

# Instructions

**Do not use high-speed drill.  
Do not exceed 1200 RPM.**

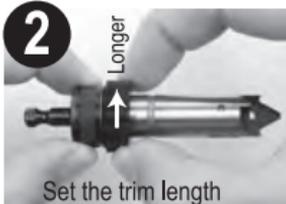
## 1 Adjusting Ring



spacer

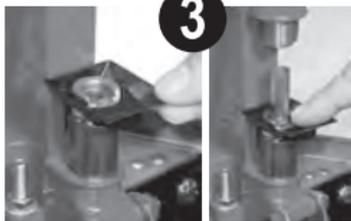
1) Grip the steel only while screwing the cutter into the Power Stud. On cases longer than 1.25," slide spacer on to cutter.

## 2



2) Rotating adjusting ring clockwise viewed from the cutter end to the stop. This will produce a case that is trimmed to maximum allowable length. If you wish to trim the case shorter than standard, rotate the adjusting ring counter-clockwise. You will feel 10 clicks, each click is approximately .001".

## 3



3) Install shell holder in your press. Attach chip catcher on to the shell holder. Slide resized case into shell holder.

## 6



4) Install Quick Trim die into press according to instructions included with die. Raise ram to insert case into die.

## 5



5) Insert hex stud into power screw driver. Slide the cutter into the installed trim die.

6) Activate the power screwdriver in the tighten direction until you feel or hear it stop cutting. The spacer or adjusting ring will contact the end of the die and no further trimming will occur. Remove and inspect your trimmed and chamfered case. Invert the case to dump the brass chips.

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7) Swipe your finger across the shell holder face as you place the next case into the shell holder. Any chips on the shell holder face will cause the case to be trimmed too long.