

# LEE BENCH PLATE INSTRUCTIONS

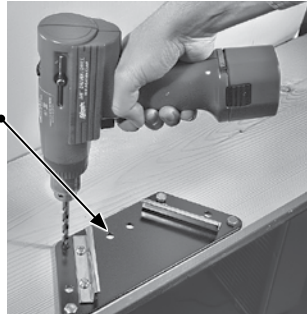
Catalog #90251

The Lee Bench Plate allows sturdy mounting and quick changing of your reloading press or mounted accessories. The heavy steel mounting plate distributes the loading pressure over a large area, making installation a success on any bench.

Dimensioned full size drawings of all Lee press mountings are available online at [www.leeprecision.com](http://www.leeprecision.com). Click on the INSTRUCTIONS button.

3	FQ1828	Short Elevator Bench Plate Bolt
4	FQ1869	1/4"-20 x 5/16 Philips pan head
3	FQ1871	1/4" SAE Flat Washer
3	FT1994	1/4"-20 Nut
1	LS1898	Bench Plate Instructions

① Mount base plate flush with front edge of your bench or sturdy table. Orientate the bench base plate with the hexagonal hole to the left. On workbenches where front edge is flush with cabinet or drawer below, use the 2nd set of holes, and mount the base plate 1/2" minimum over the front edge of the bench.



Install the Z-brackets with the provided 1/4"-20 pan head screws. Start the screws in a few threads, but do not fully tighten at this point.

② Drill four 1/4" holes using the bench plate as a template. If tabletop is 3/4" or thinner, use at least 1/4" through bolts with nuts and washers. If table top is 3/4" or thicker, 5/16" lag bolts work nicely.



(There are six mounting holes; select four holes that don't interfere with brackets or braces on your bench)

If you are mounting a press or accessory on a wood block, drill 5/16" holes through the hexagonal and circular hole. These two holes allow the user to drop a 1/4" bolt or screwdriver shank to lock the wood block to the steel plate.

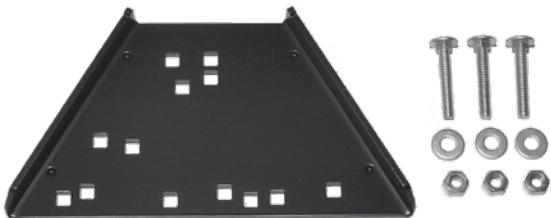
## MOUNTING PRESS TO STEEL BASE BLOCK

Hold press up to steel base block, bolt up using holes in steel base block that line up with the mounting lugs of your Lee press. Use short elevator bolts to mount your Lee press. Tighten using 7/16" wrench.



## Have other Lee Presses to mount?

Purchase part #90267 for quick and easy press mounting. No drilling required.



## MOUNTING PRESS OR ACCESSORY ON WOOD

Using 3/4" (.690" to .750") plywood and the provided drill template below, drill holes in wood block. Make sure to drill alignment lock holes as well. It is important to use the alignment/lockpin hole when using wood block.

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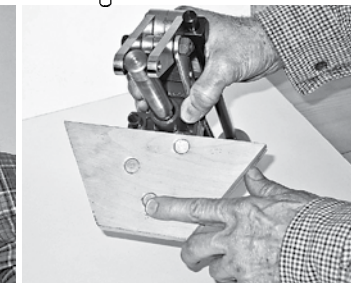
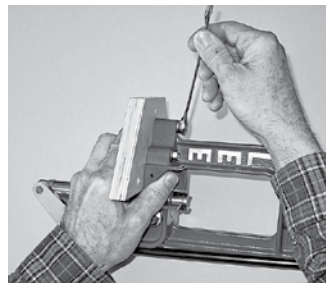
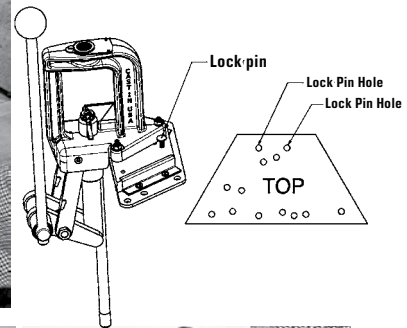
## MASTER DRILL TEMPLATE



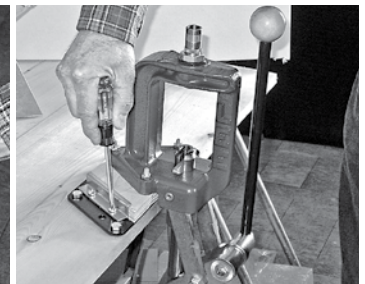
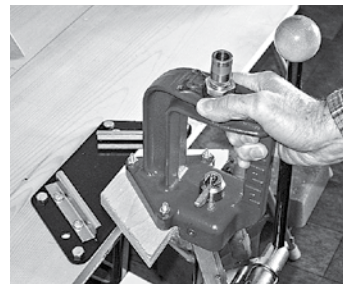
## LEE RELOADING PRESS DRILL TEMPLATES



## LOCK PIN & BLOCK ORIENTATION



Make sure the wood block is right side up, so that the alignment holes in the wood block and the steel plate line up. Select the appropriate length elevator bolts and secure press to base block. Tighten nut until the flat head of the bolt is flush with wood base.



Slide your press into the Bench Plate. Insert a 1/4" bolt, screwdriver shank into the lock/alignment hole. This ensures the wood block is properly aligned and will not slide out during your reloading session. Tighten the four Z-bracket screws. To remove press, loosen Z-bracket screws a turn, remove lock/alignment pin and slide from the base plate.